

FIG. 1A

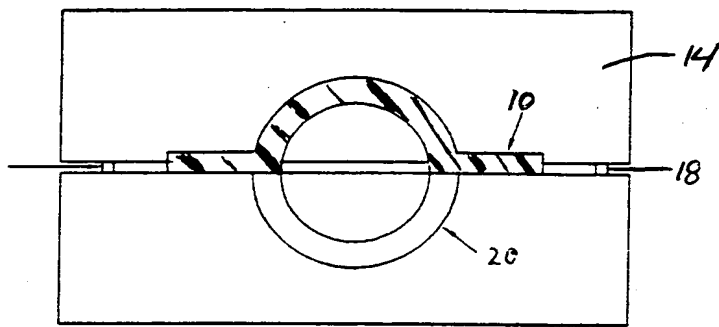


FIG. 1B

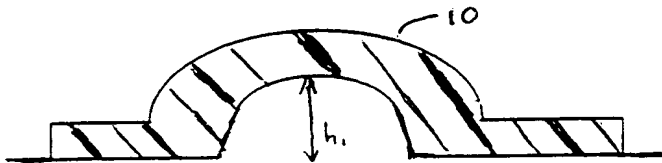


FIG. 1C

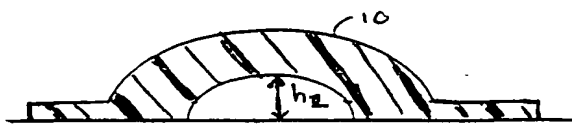


FIG. 2

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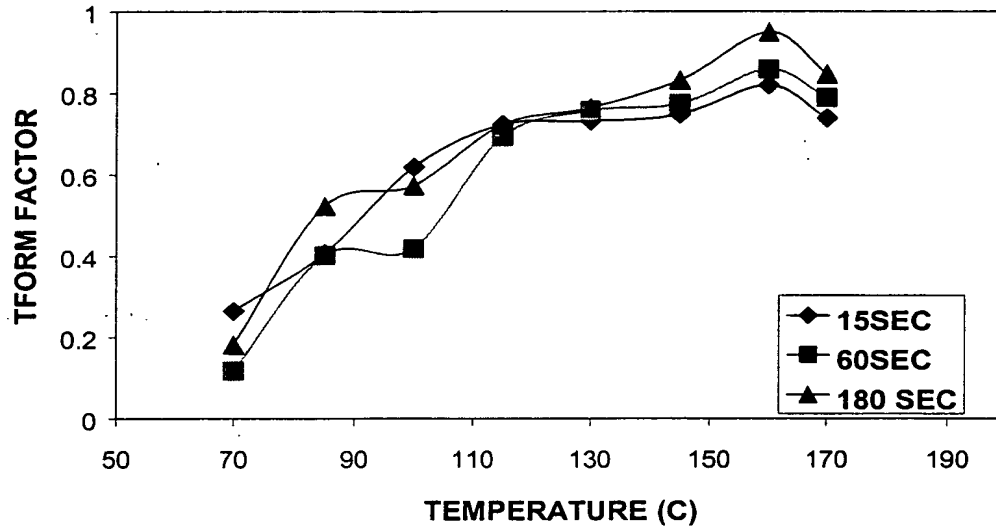


Figure 3: Time-Temperature study on the thermoforming process

FIG. 3